Date

Tuesday, 21/10/2008 7:33:18 AM

User: Linda Lacelle **Process Sheet** : DART 5-MAN 3-POINT FWD FACING SHOULDER **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer HARNESS KIT Job Number : 42750 : 12866 **Estimate Number** : D412702043B **Part Number** P.O. Number . IIN D412-702 REV E **Drawing Number** : 21/10/2008 S.O. No. : This Issue : N/A : NC **Project Number** Prsht Rev. : E : // Type : SMALL /MED FAB **Drawing Revision** First Issue : 42542 Material **Previous Run** : 24/10/2008 Qty: 1 Um: Each **Due Date** Written By Checked & Approved By 07.05.10 new issue EC Comment : est rev A est rev C 02.06.20 changed AN44 4A to AN444A Est Rev:D 07-07-06 As per Rev E JLM Est Rev:E 08-03-31 now at chg003 ECN1150 DD verified by: **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** DOCUMENT CONTROL 1.0 JLD 08.10.21 Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D412-702-043B CHG003 2.0 D412702059 Grommet AllA Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) **GROMMET KIT** batch: <u>DUD(87</u> D412702101B Harness Assembly 3.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) HARNESS ASSEMBLY batch: (340533) Harness Assembly 4.0 D412702103B Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) HARNESS ASSEMBLY batch (5 40534 Harness Assembly 5.0 D412702105B Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Page 1

HARNESS ASSEMBLY

batch 40535

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Date: Tuesday, 21/10/2008 7:33:19 AM Linda Lacelle User: **Process Sheet** Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS Customer: CU-DAR001 Dart Helicopters Services Part Number: D412702043B Job Number: 42750 Job Number: Seq. #: **Machine Or Operation:** Description: D412702107B Harness Assembly 6.0 4111 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) HARNESS ASSEMBLY batch: SU D412702109B Harness Assembly 7.0 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: HARNESS ASSEMBLY batch: 40う37 SD D35421 Bracket 8.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) **BRACKET** B38 296 54 batch: 9.0 D35711 Guide Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s) **GUIDE** SC 1546522 batch: D35713 Guide 10.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) **GUIDE** 1331869 batch: 11.0 D3578041 Doubler Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s) **DOUBLER** R39 376 batch: D3610041 12.0 Bracket Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) BRACKET batch: <u>6383の</u>]

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Date: Tuesday, 21/10/2008 7:33:19 AM User: Linda Lacelle **Process Sheet** Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS Customer: CU-DAR001 Dart Helicopters Services KIT Part Number: D412702043B Job Number: 42750 Job Number: Description: Seq. #: **Machine Or Operation:** CAP 13.0 D36181 AIIX Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) CAP 132426 batch: Bolt AN410A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Bolt batch: AN444A Bolt 15.0 Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: boltbatch: M104806 Screw 16.0 Comment: Qty.: 2.0000 Eash(s)/Unit Total: 2.0000 Each(s) 17.0 MS24694S56 SCREW Comment: Qty.: 3.0000 Each(s)/Unit 3.0000 Each(s) Total: **SCREW** batch: 18.0 Screw Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Screw batch: 19.0 MS24694S60 Screw 1.0000 Each(s)/Unit Comment: Qty.: 1.0000 Each(s) Total: Screw M104407 batch:

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